



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-1

Job Sheet 177074



Part No: D4434-1

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D4434 REV C IPP REV:A 13.04.01 AS PER D4434 REV.C DD VERF.:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/09
100	Waterjet	8 pcs		5/24/18	0.00	0.91	Waterjet1		SC 18/05/09
120	QC	8 pcs		5/24/18	0.00	0.00	QC8		SC 18/05/09
130	Brake NC	8 pcs		5/24/18	0.04	0.90	Brake NC 2		SC 18/05/09
150	QC	8 pcs		5/24/18	0.00	0.00	QC5		SC 18/05/09
160	HandFinish	8 pcs		5/24/18	0.00	0.94	HandFinish1		SC 18/05/09
170	QC	8 pcs		5/24/18	0.00	0.00	QC7-3		SC 18/05/09
180	Packaging	8 pcs		5/24/18	0.00	0.00	Packaging3-2		SC 18/05/09
190	QC21-SA	8 Ea		5/24/18	0.00	0.00	QC21		SC 18/05/09

Part Op 100 - 1-Cut D4434-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary
Descriptions: 130 - 1-C'sink as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	12.5280 sf (1.566 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	13	347	0



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Container No: S070837



Part: D4434-1

Job No: 177074

Serial No/Batch: S070837

Revision: C

Inspector:

Date: 05/12/18

0-02
3-1
0-00

5-00

1-0

3-0
3-0
3-0



Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	0,098	Diameter
2	Bracket	0.177Inches + 0.005 - 0.001	0.182 0.176	0,179	Diameter
3	Bracket	0.468Inches ± 0.010	0.478 0.458	0,470	
4	Bracket	0.234Inches ± 0.010	0.244 0.224	0,235	
5	Bracket	0.670Inches ± 0.030	0.700 0.640	0,672	
6	Bracket	3.880Inches ± 0.030	3.910 3.850	3,884	
7	Bracket	10.260Inches ± 0.030	10.290 10.230	10,265	
8	Bracket	2.527Inches ± 0.010	2.537 2.517	2,530	
9	Bracket	10.390Inches ± 0.030	10.420 10.360	10,40	
10	Bracket	2.020Inches ± 0.030	2.050 1.990	2,022	
11	Bracket	2.470Inches ± 0.030	2.500 2.440	2,472	
12	Bracket	2.720Inches ± 0.030	2.750 2.690	2,723	
13	Bracket	4.270Inches ± 0.030	4.300 4.240	4,271	
14	Bracket	22.200Inches ± 0.030	22.230 22.170	22,200	

Plex 5/4/18 2:19 PM Dart.Gagnon.Michelle